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D3255-2

Job Sheet 205327



Part No: D3255-2

Job Qty: 8 pcs

Part Name: Panel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/7/20

Job Tracking No:

Due Date: 2/7/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 06-08-01 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs	2/7/20	2/7/20	0.17	0.68	Waterjet - Flow		20/01/22
110	QC 2	8 pcs	2/7/20	2/7/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		20/01/22
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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120 QC 8	8 pcs	2/7/20	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	DAS JAN 23 2020 40
				QC 8 - 52	9-89
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Small Fab - Brake NC - B4B 8 pcs		2/7/20	0.25 2.22	Small Fab - Brake - 1 - B4B	DAS
				Small Fab - Brake - 2 - B4B	30
				Small Fab - Brake - 3 - B4B	JAN 24 2020
140 QC 5	8 pcs	2/7/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	DAS
				QC 5 - 61	81
				QC 5 - 81	9-89
150 Packaging 3-1 - Stock - B4B 8 pcs		2/7/20	0.00 0.00	Packaging 3 - 1 - B4B	JAN 27 2020
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	

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					Packaging 3 - 6 - B4B				
					Packaging 3 - 7 - B4B				
					Packaging 3 - 8 - B4B				
					Packaging 3 - 9 - B4B				
					Packaging 3 - 10 - B4B				
					Packaging 3 - 11 - B4B				
					Packaging 3 - 12 - B4B	62			
					Packaging 3 - 13 - B4B				
					Packaging 3 - 14 - B4B				
					Packaging 3 - 15 - B4B				
					Packaging 3 - 16 - B4B				
					Packaging 3 - 17 - B4B				
					Packaging 3 - 18 - B4B				
					Packaging 3 - 19 - B4B				
					Packaging 3 - 20 - B4B				
					Packaging 3 - 21 - B4B				
					Packaging 3 - 22 - B4B				
					Packaging 3 - 23 - B4B				
					Packaging 3 - 24 - B4B				
					Packaging 3 - 25 - B4B				
					Packaging 3 - 26 - B4B				
					Packaging 3 - 27 - B4B				
					Packaging 3 - 28 - B4B				
					Packaging 3 - 29 - B4B				
					Packaging 3 - 30 - B4B				
					Packaging 3 - 31 - B4B				
					Packaging 3 - 32 - B4B				
					Packaging 3 - 33 - B4B				
					Packaging 3 - 34 - B4B				
					Packaging 3 - 35 - B4B				
					Packaging 3 - 36 - B4B	21			
					Packaging 3 - 37 - B4B	21			
160 QC 21 - SA	8 pcs	2/7/20	0.00 0.00		QC 21 - SA - 21				
					QC 21 - SA - 70	JAN 29 2020			
					QC 21 - SA - 53				
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Form as per dwg) 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: <u>W/O 21</u>) 160 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
M304S22GA	304/316 .032 Sheet	11.8720 sf (1.484 ea)	100-Waterjet - Flow - 1	5030435					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Waterjet - Flow - 1	M304S22GA	12	83	0					
Part Specifications									
Specifications could not be found.									

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :	MRB (QSI042)		
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S249695



Part: D3255-2

Job No: 205327

Serial No/Batch: S249695

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/22/20